



## 1996-2002 Toyota 4Runner Rear Shocks

King Shocks 12472 Edison Way Garden Grove, CA 92841  
714-530-8701 [www.kingshocks.com](http://www.kingshocks.com)

### Rear Parts List:

2 – 2.5 External Reservoir Rear Shocks (25001-334)

### Tools Required:

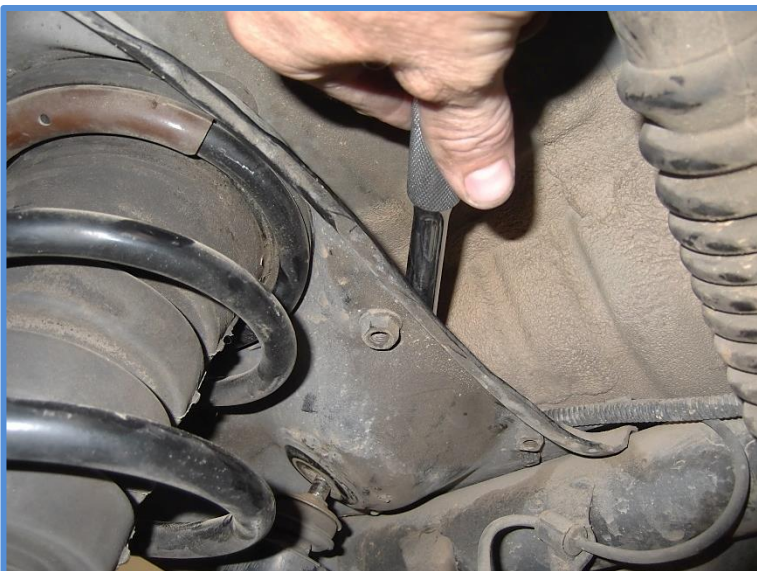
Floor Jack/Jack Stands  
Metric Wrench/Socket set  
Standard Wrench/Socket set

**Toyota 4Runner**  
OEM PERFORMANCE SERIES



**REAR:** With the vehicle on level ground, block the front tires. Using a floor jack, raise the rear end and support the frame rails with jack stands for safety. Then remove the rear tires. **NOTE: Never work under an unsupported vehicle.**

1. Remove the factory shocks. First remove the nut from the upper mount, then remove the bolt from the lower mount and remove shock. Save the bolt for the lower mount, you will be reusing it to install new shocks.



**IMPORTANT:** Read all instructions thoroughly from start to finish before beginning the install. Check parts list and make sure all parts are included in the kit. If the instructions are not properly followed severe frame, driveline and/or suspension damage may result. Check for frame and suspension damage prior to installation.

This kit does not require welding. Do not weld on any component. Welding may void the warranty and/or cause the product to fail. If any parts are missing, or for tech assistance; Contact King Off Road Racing Shocks: 714-530-8701 Most important after the install, Feel the difference and have fun.



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2. Install King Shocks. Place the shock in position in the upper mount. Start the nut to hold the shock in place but do not tighten yet. Be aware that the shocks are side specific and need to be oriented properly. **(see photo's on next page for proper shock mounting)**

**Make sure that the short bushing is toward the cylinder and the taller bushing is on the other side of the upper mount with the anodized washer, flat washer and lock nut.**



3. For the lower mount place one spacer on the mounting stud (A), then install the rod end followed by the other spacer. Make sure that the spacer is not sitting past the mounting stud (B). Use the factory bolt and tighten to factory specs (C). See photos on next page for proper shock orientation, position shocks accordingly and tighten the nut on the upper mount.



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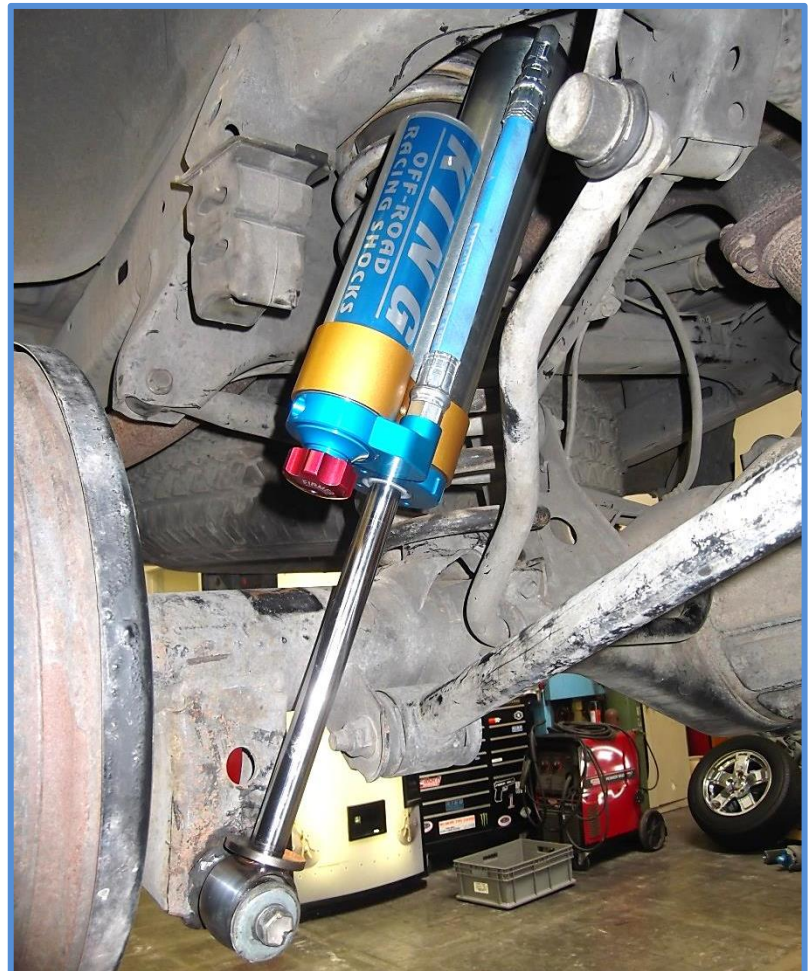
The final install should look like the photos below...



**Make sure everything is installed properly and double check all hardware. Install the tires, remove jack stands and lower the vehicle to the ground. Recheck all hardware and lug nuts after 50 miles or so and periodically after that as part of routine maintenance.**



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