



## INSTALLATION INSTRUCTIONS

### 2007 + Toyota Land Cruiser 200 Rear 2.5 w/Remote Reservoir (25001-267)

King Shocks 12472 Edison Way Garden Grove, CA 92841  
714-530-8701 [www.kingshocks.com](http://www.kingshocks.com)



#### GENERAL TOOLS NEEDED

- Assorted Metric & Standard Wrenches
- Assorted Metric & Standard Sockets
- Torque Wrench
- Floor Jack and Jack Stands

1. With the vehicle on level ground, block the front tires so the vehicle doesn't roll. Using a floor jack, raise the rear end and support the frame rails with jack stands for safety. Then remove the rear tires.

NOTE: Never work under an unsupported vehicle.

#### 2.

Remove the stock shocks by removing the nuts and bolts on the top and bottom mounts.



NOTE: The rubber bushings on your King Shocks are different from each other. Make sure the taller bushing is on the bottom next to the body of the shock as shown.



3. Install the reservoir bracket to the bump stop mount on the frame. Remove the hardware from the bump stop mount, position the reservoir mount as shown below and reinstall hardware.



4. Remove the nut, washer, anodized blue retainer and upper rubber bushing from the King shock. Feed the shock up into the upper mount then replace the bushing, retainer, washer and nut on top of the pin as shown leaving the nut finger tight. Next insert the lower shock eye into the bottom mount and install the bolt, washer and nut finger tight.



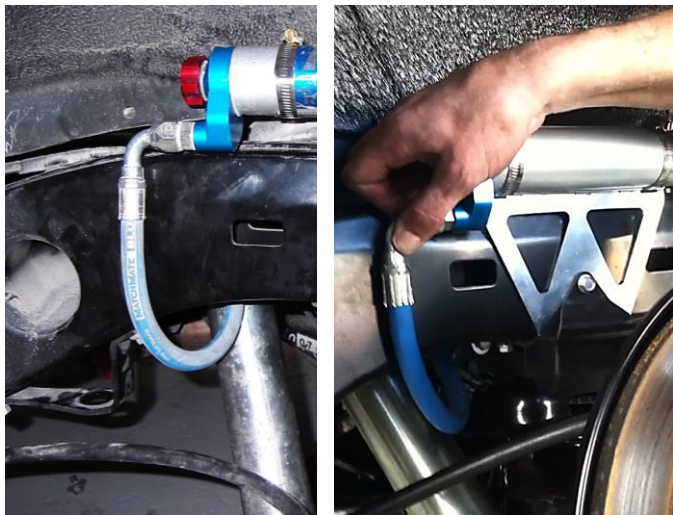
**IMPORTANT:** Read all instructions thoroughly from start to finish before beginning the install. Check parts list and make sure **all** parts are included in the kit. If the instructions are not properly followed, severe frame, driveline and/or suspension damage may occur. Check for frame and suspension damage prior to installation.

This kit does not require welding. Do not weld on any component. Welding may void the warranty and product to fail. If any parts are missing, or for tech assistance; Contact King Off Road Racing Shocks. 714-530-8701 Most important after the install, feel the difference and **have fun**.

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Continued...

**5.** Feed the hose clamps into the slots on either end of the reservoir mount. Insert the reservoir into the mount and tighten the hose clamps. Make sure the hose is not making contact with the frame. Go back and tighten the upper and lower shock bolts. See step 6 for critical information.



**6.** Important Note: The silver washer between the rubber bushings represents the material thickness of the upper shock mount. It's important to tighten the nut only until the rubber bushings start to compress. There should be approximately 1/8" of the mounting pin protruding above the nut. **\*Do not over-tighten the nut.**



Before you wrap up the project, make sure to go over all of the nuts and bolts to ensure that they are all tight. Then you want to take the vehicle to an alignment shop to ensure all the factory settings are retained. This will prevent premature tire wear and damage.

**RE-TORQUE ALL NUTS, BOLTS AND LUG NUTS AFTER 50 MILES AND PERIODICALLY THEREAFTER.**

Thank you for your purchase. Have fun and be safe with your off-road adventures!



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